



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5532-041
Job Sheet 173825



Part No: D5532-041

Job Qty: 10 ea

Part Name: Valve Cap Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New issue 17/04/25 JFS Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/9/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	10 pcs		3/9/18	0.00	0.33	Bandsaw1		
110	CNC Vertical Machining	10 pcs		3/10/18	0.00	8.70	HAAS1-1		
120	QC	10 pcs		3/10/18	0.00	0.00	QC2 Machining-4		
130	QC	10 pcs		3/10/18	0.00	0.00	QC8 Machining-4		
140	Outsource	10 pcs		3/10/18			ATC001-VC Altech		
150	Packaging	10 pcs		3/10/18	0.00	0.00	Packaging2		
155	QC	10 pcs		3/10/18	0.00	0.00	QC5		
160	Small Fab	10 pcs		3/12/18	0.00	1.00	Small Fab-5		
170	QC	10 pcs		3/12/18	0.00	0.00	QC5		
180	Packaging	10 pcs		3/12/18	0.00	0.00	Packaging3-2		
190	QC21-SA	10 Ea		3/12/18	0.00	0.00	QC21		

Part Op 100 - Cut Blanks at 2.000"

Descriptions: 110 - 1-Machine per folio FB582 DWG REV: _____ FOLIO REV: _____ 2- deburr and break all sharp edge as per dwg

140 - Issue P/O to ATC: 10039718. Blue Anodize as per Dwg D5532 BLUE ANODIZE PER MIL-A-8625F TYPE I/IB/IC/II/III CLASS 2

150 - Certification of Conformity is required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00" 1.125	1.6700 ft (.167 ea)	90-Start up Operation	S063326
M83248/1-013	Packing	10 Ea (1 ea)	90-Start up Operation	S019427

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	2	42	0
	M83248/1-013	10	100	0

Part Specifications

Specifications could not be found.

Plex 3/7/18 1:26 PM Dart.Gagnon.Michelle

DART
AEROSPACE**Container No: S063977****Part: D5532-041****Job No: 173825****Serial No/Batch: S063977****Revision:****Inspector:**1470 RIVERVIEW STREET
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/23/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039718**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039718
PO Date: 4/26/18
Due Date: 4/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173825	D5532-041	Valve Cap Assembly Issue P/O to ATG : Blue Anodize as per Dwg D5532 BLUE ANODIZE PER MIL-A-8625F TYPE I or IB or IC or II or IIB CLASS 2	Firmed	4/30/18	30 pcs	0 pcs	30 pcs	\$4.00/pcs	\$120.00
2	174458	PC250-300A	Load Beam Assembly -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	4/30/18	4 pcs	0 pcs	4 pcs	\$75.00/pcs	\$300.00
Grand Total:										\$420.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(008814-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008814- 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
01-May-2018		Aman		039718				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	D5532-041 Rev.	D5532-041 01 -ANO-BLUE [ANODIZE BLUE]	ANODIZE CH	29	29	0	0	0

Notes Additionnelles / Additional Notes

1 Box

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.